PS-LX430/430C/431/431N/433

SERVICE MANUAL



PS-LX430:

US Model

PS-LX430C:

US Model Canadian Model

PS-LX431:

AEP Model

UK Model E Model

PS-LX431N:

US Model

PS-LX433:

US Model

SPECIFICATIONS

Turntable Platter

30.0 cm(12 in.), aluminum-alloy diecast

Motor DC servo motor Drive system **Belt drive**

Control system DC servo control system

Speed 331/3 rpm, 45 rpm

Start-up time Comes to nominal speed within 1/2 rotation (331/3

Wow and flutter 0.045% (WRMS)

Signal-to-noise ratio

70 dB (DIN-B)

Automatic system

Lead-in, return, reject, repeat, record size

Suspension system

High elasticity gel insulator

Tonearm

PS-LX430/430C/433:

Type Statically balanced

Pivot-to-stylus length

216.5 mm (8¹/₂ in.) Usable cartridge Plug-in type, 6 g

Sony VL-45G

Tracking error

PS-LX431/431N:

Type Dynamically balanced 216.5 mm (81/2 in.) Pivot-to-stylus length

Overhang 16.5 mm (22/32 in.)

Tracking error

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING AND MARK NO THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

Cartridge

PS-LX430C: VL-45G

Type Moving magnet type

Frequency response

20 Hz to 20 kHz

Channel separation

20dB at 1 kHz

Output voltage 3.5 mV at 1 kHz, 5 cm/sec. 50 to 100 kilohms

Load impedance 1.25 g

Tracking force

Sony ND-145G (conical 0.6 mil diamond) Stylus

Weight 6 g

PS-LX430/LX433 Not supplied

PS-LX431: VL-42G

Type Moving magnet type 20 Hz t0 20 kHz Frequency response 16dB at 1 kHz Channel separation

Output voltage 2.5 mV at 1 kHz, 5 cm/sec.

Load impedance 50 to 100 kilohms

Tracking force

Sony ND-142G Stylus

(conical 0.6 mil diamond)

Weight

-Continued on page 2-

ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE TRAME ET UNE MARQUE / SUR LES DIAGRAMMES SCHÉ-MATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REM-PLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY

STEREO TURNTABLE SYSTEM SONY



PS-LX430/430C/431/431N/433

General

Power requirements

US, Canadian model: 120 V ac, 60 Hz AEP model: 220 V ac, 50/60 Hz UK model: 240 V ac, 50/60 Hz

Power consumption 7 V

Dimensions

PS-LX430/430C/431/433:

Approx. $430 \times 100 \times 360 \,\text{mm}$ (w/h/d) $(17 \times 4 \times 14\% \text{ inches})$

incl. projecting parts and controls

PS-LX431N:

Approx. $430 \times 110 \times 360 \text{ mm (w/h/d)}$

 $(17 \times 4 \frac{3}{8} \times 14 \text{ in.})$

including projecting parts and controls

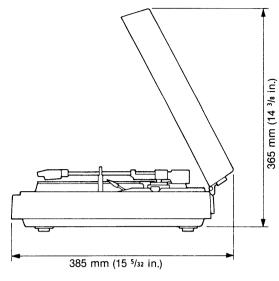
Weight

PS-LX430/430C/431/433:

Approx. 3.5 kg (7 lbs 12 oz), net Approx. 4.5 kg (9 lbs 10 oz), in shipping

carton PS-LX431N:

Approx. 2.9 kg (6 lb 7 oz) net

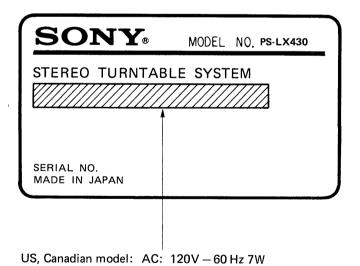


(PS-LX431N: Dust cover is not supplied)

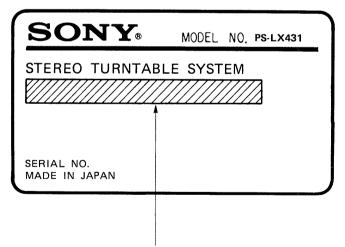
MODEL IDENTIFICATION

- Specification Label -

PS-LX430, PS-LX430C, PS-LX433



PS-LX431, PS-LX431N



US model: AC: 120V – 60 Hz 7W AEP, UK model: AC: 220V – 50/60 Hz 7W

E model: AC: 110 - 220V, 220 - 240V 50/60 Hz 7W,

SAFETY CHECK-OUT (US Model)

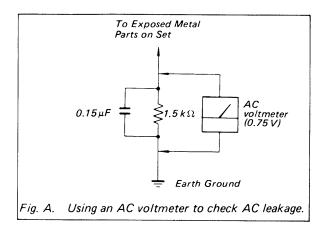
After correcting the original service problem, perform the following safety check before releasing the set to the customer:

Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

LEAKAGE TEST

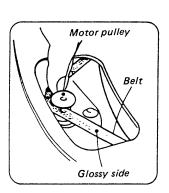
The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microampers). Leakage current can be measured by any one of three methods.

- A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
- A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
- 3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2V AC range are suitable. (See Fig. A)

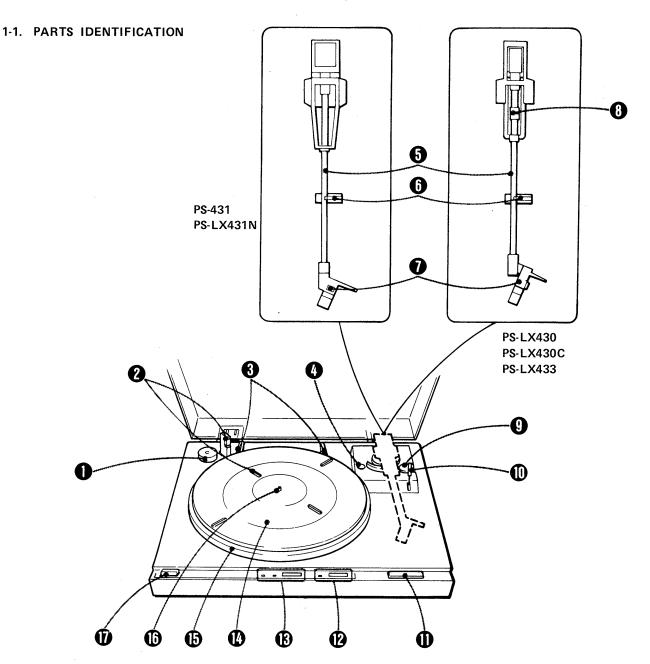


CAUTION ON INSTALLING BELT

When installing belt, glossy should be faced outside.



SECTION 1 OUTLINE



- **●** 45-rpm adaptor
- 2 Auto-record-size selection holes and lamp
- O Disc centering guides
- Orop point adjustment hole
- **6** Tonearm
- Arm rest
- ◆ Cartridge (not supplied with US, Canadian certain models of PS-LX430/LX433)
- Sub-weight

ANTI-SKATING compensator

Normally, set it at the center position. If the stylus is driven inward when the tone arm is lowered to the leadin groove, turn the ANTI-SKATING compensator to \oplus . If the stylus is driven outward, turn the ANTI-SKATING compensator to \ominus .



Center position

▼/▼ (cueing) lever

Used to lift or lower the tonearm.

1 START/STOP button

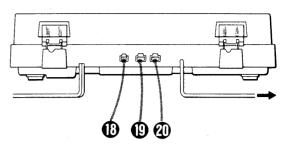
P REPEAT button and indicator

SPEED selector and indicators

Set the SPEED selector according to the speed of the record to be played. For 45-rpm records, depress the selector when a 45 rpm record is to be played. For a 33¹/₃ records, press it again.

Rubber mat

- (B) Turntable platter
- (1) Center spindle
- **1** POWER switch



® SYNC connector

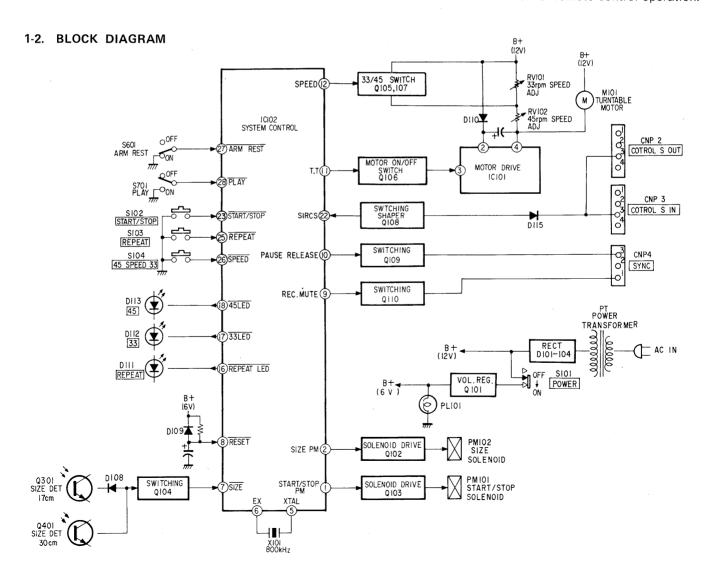
Connect to the SYNC connector of the optional Sony tape deck equipped with a 3-pin flat connector.

(CONTROL S IN connector

Connect to the CONTROL S OUT or REMOTE OUT connector of an optional Sony system control tuner or receiver for whole audio system remote control.

@ CONTROL S OUT connector

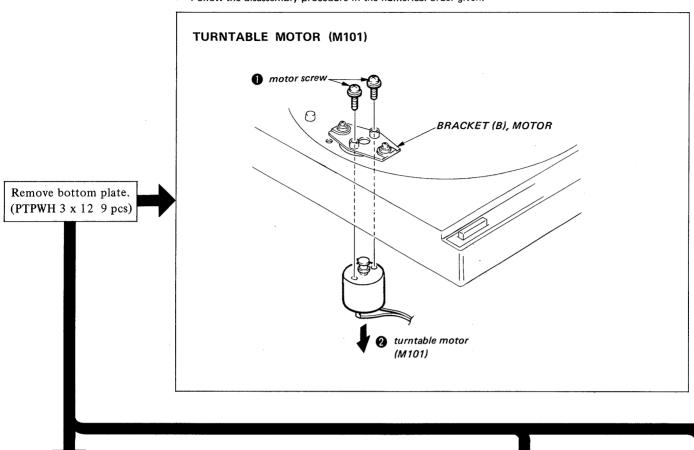
Connect to the CONTROL S IN or REMOTE OUT connector of Sony audio equipment equipped with a 4-pin remote control connector for remote control operation.

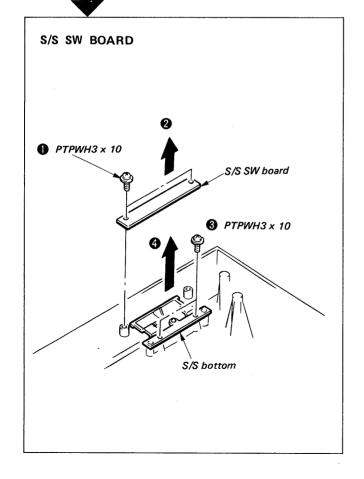


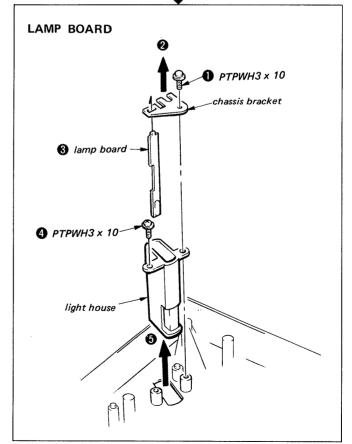
SECTION 2 DISASSEMBLY

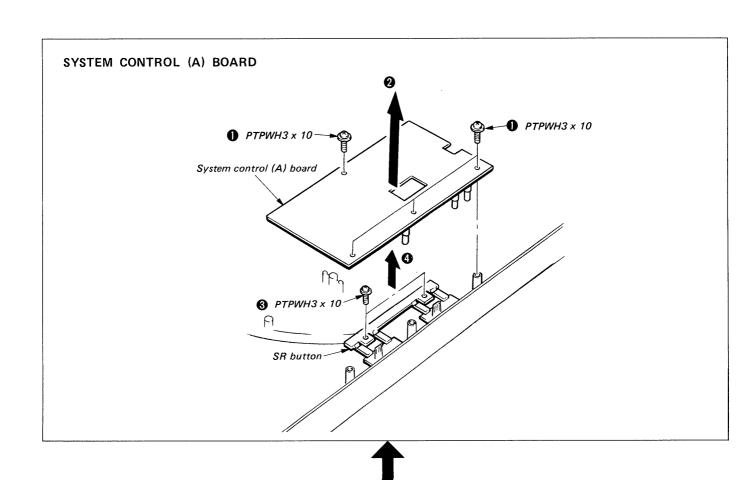


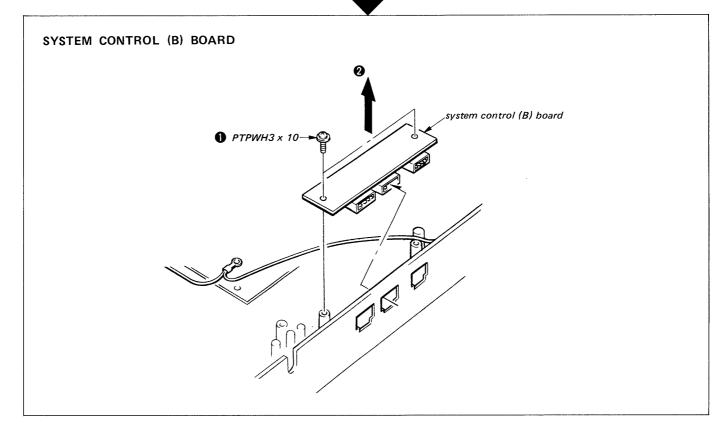
• Follow the disassembly procedure in the numerical order given.



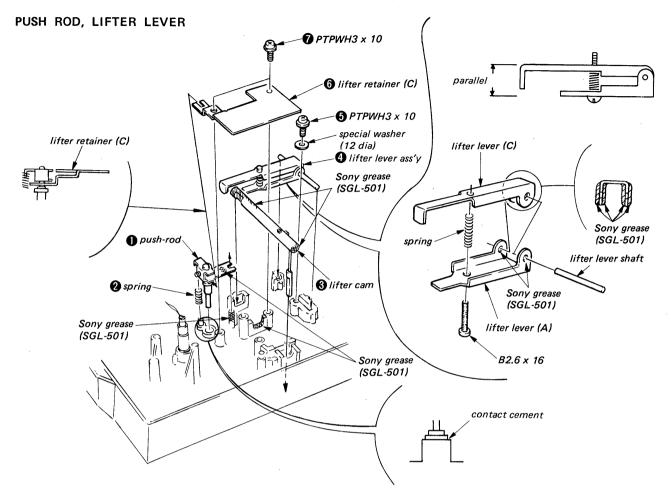








2-2. INSTALLATION

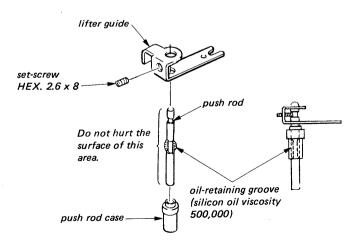


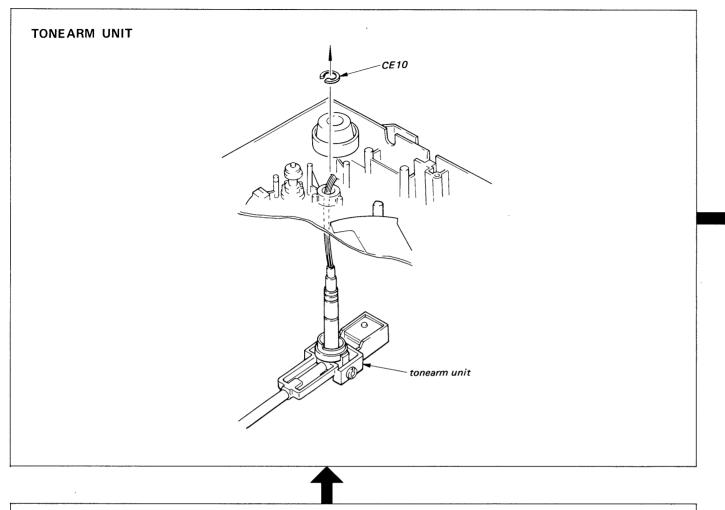
Caution for installation:

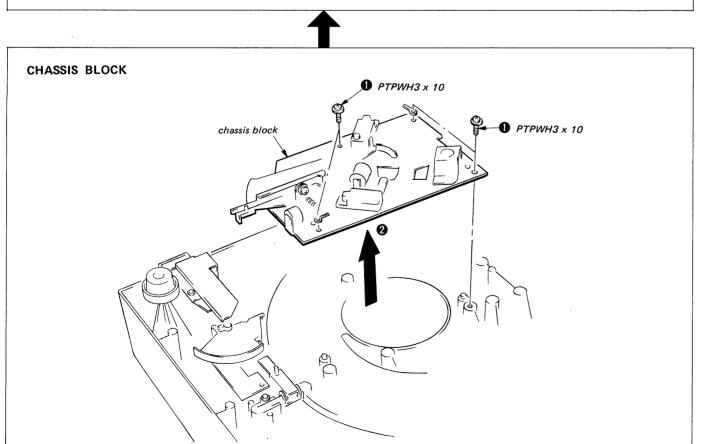
When the push rod is replaced, apply silicon oil (viscosity: 500,000 cs) to the push rod as illustrated below.

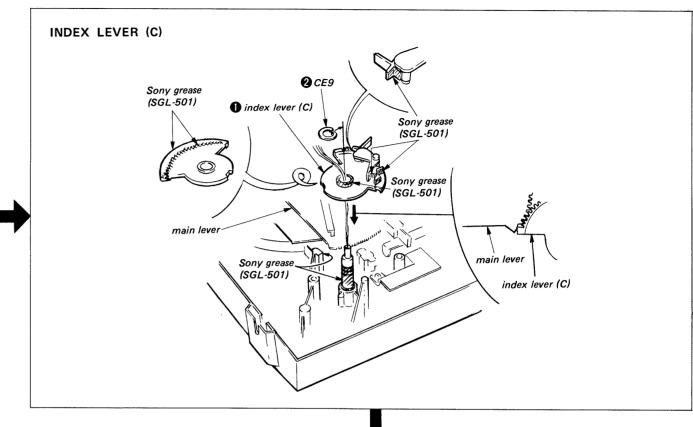
Caution:

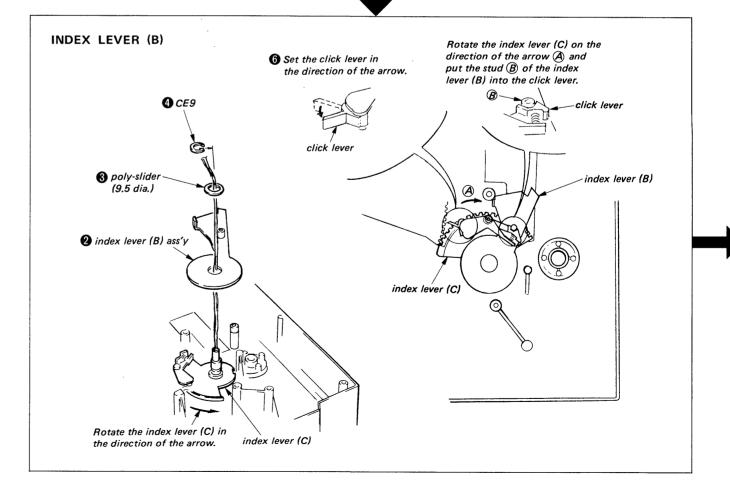
When lubricating, rotate and move the push rod up and down a few times.

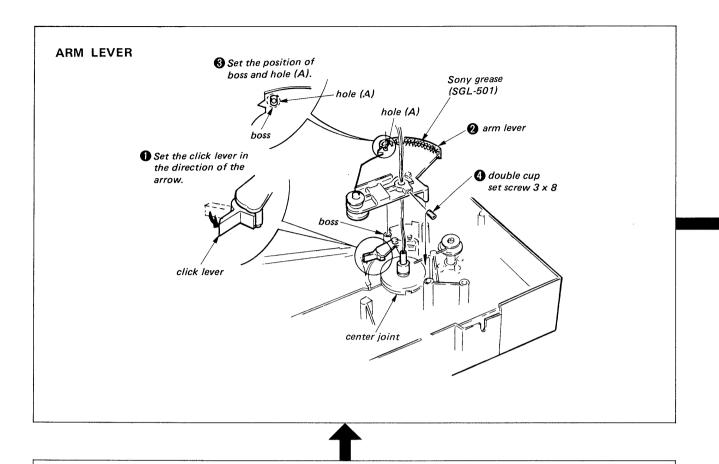


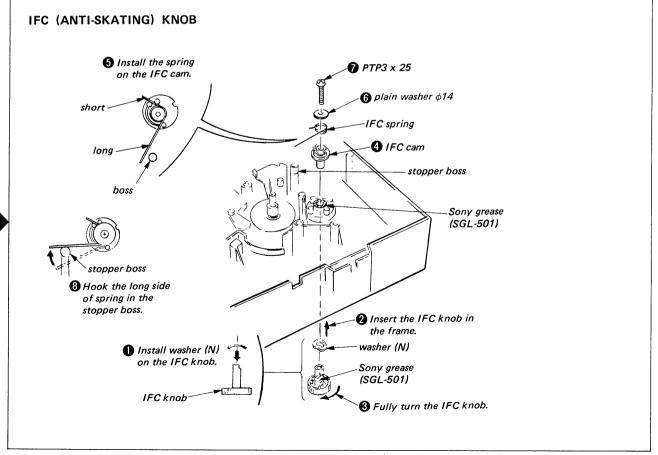


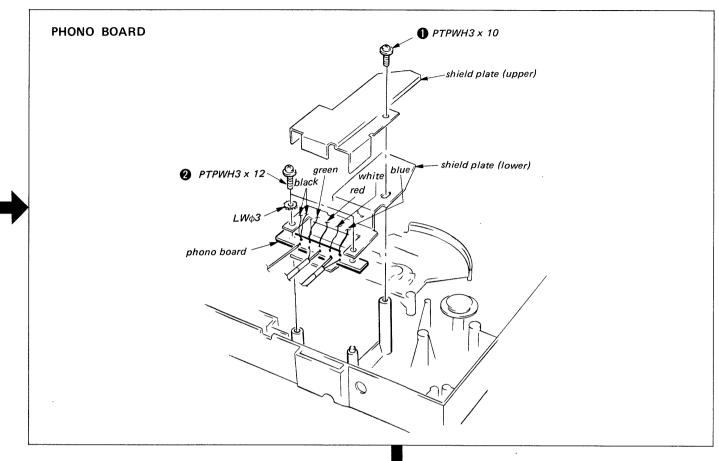


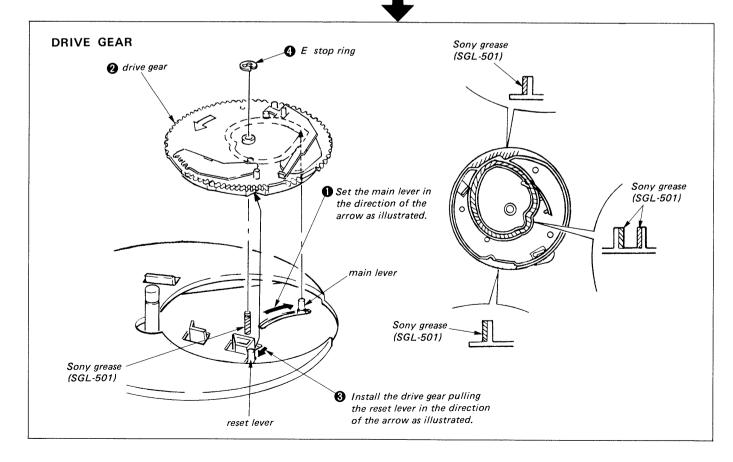








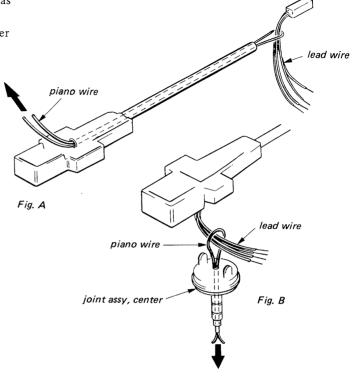




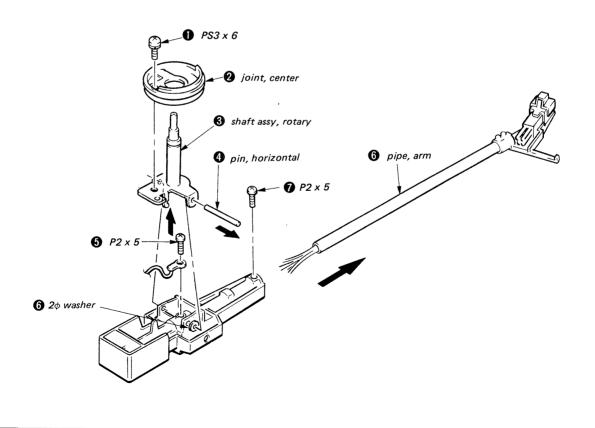
TONEARM (PS-LX431)

1. LEAD WIRE INSTALLATION

- 1-1. Pass piano wire with lead wires through pipe as shown in Fig. A.
- 1-2. Pass piano wire with lead wires through center joint assy as shown in Fig. B.



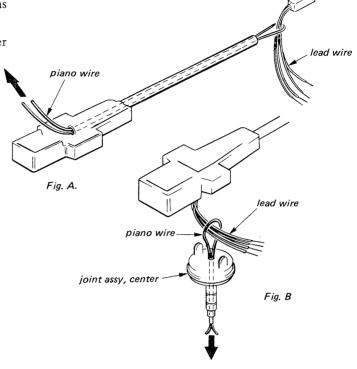
2. ARM PIPE REMOVAL



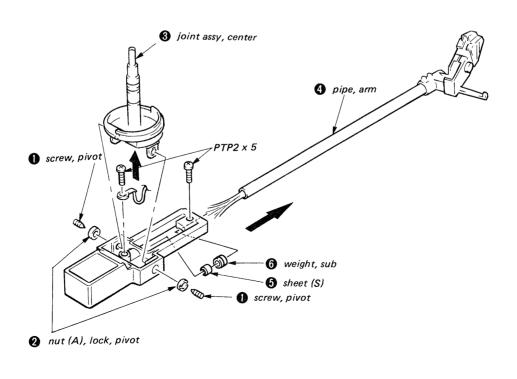
TONEARM (PS-LX430, 433)

1. LEAD WIRE INSTALLATION

- 1-1. Pass piano wire with lead wires through pipe as shown in Fig. A.
- 1-2. Pass piano wire with lead wires through center joint assy as shown in Fig. B.

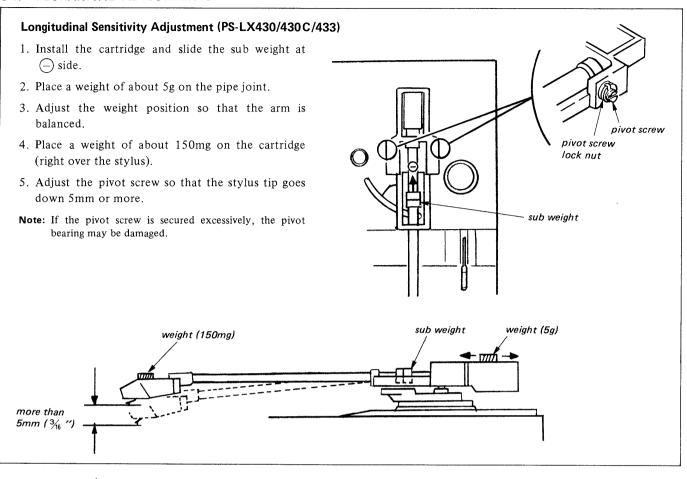


2. ARM PIPE REMOVAL



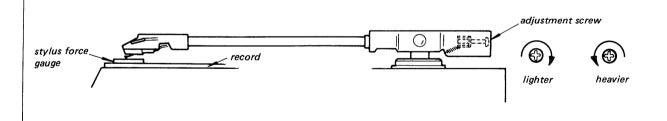
SECTION 3 ADJUSTMENTS

3-1. MECHANICAL ADJUSTMENTS



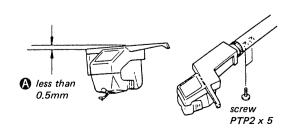
Stylus Force Adjustment (PS-LX431)

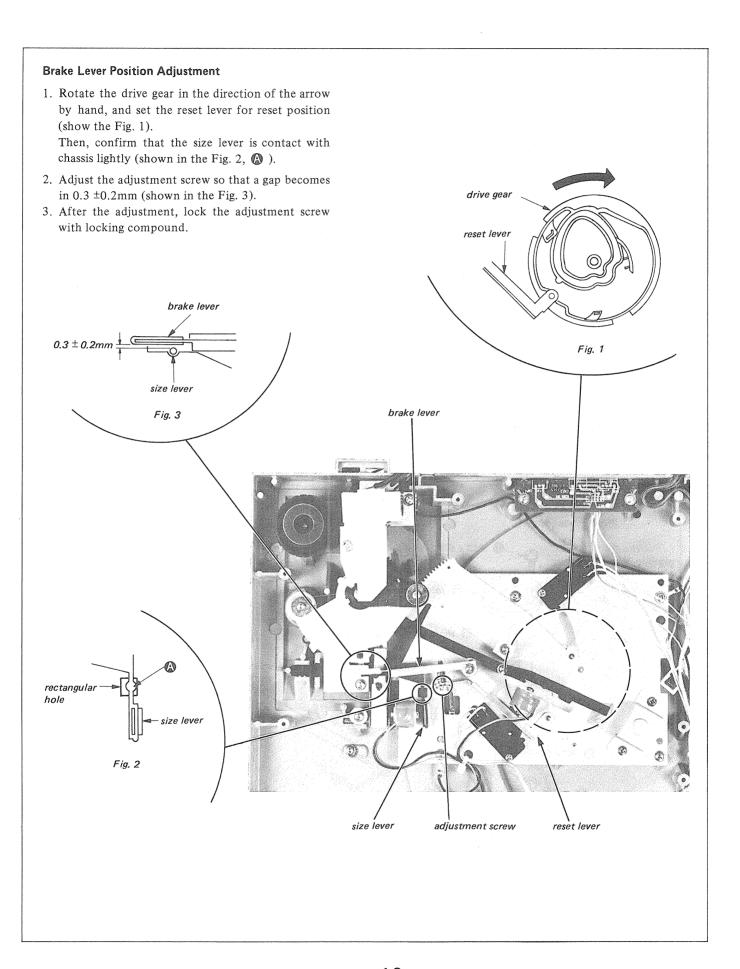
- 1. Turn the adjustment screw to obtain zero balance.
- 2. Turn the adjustment screw again so that the stylus force becomes 2g on the stylus force gauge.



Shell's Horizontal Balance Adjustment

Loosen the neck cylinder screw and adjust so that section (A) (shell slant) is less than 0.5mm.





Stylus Height Adjustment

Note: Perform both adjustment for manual and automatic operations.

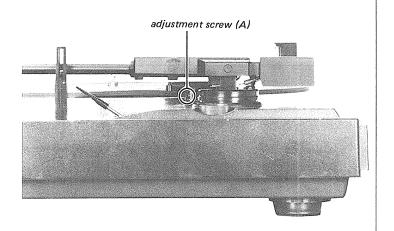
1. Automatic

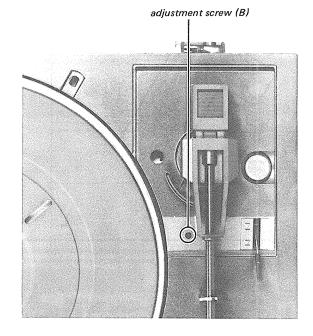
- 1) Put a test record on the mat.
- Depress the lifter lever to make a lifterdown mode.
- 3) Move the tonearm to out of groove at record by hand.
- Rotate the turntable by hand and at make tonearm lead-in.
- 5) Move the tonearm to out of groove of record by hand again.
- 6) Rotate the turntable by hand and make the tonearm.
- 7) Then, loosen the adjustment screw (A) and adjust the height of the tonearm lifter so that the stylus height becomes in 4-8mm.
- 8) Rotate the turntable by hand slowly and move the tonearm to the most outer groove of record.
- 9) Confirm that stylus height becomes in 4-8mm.

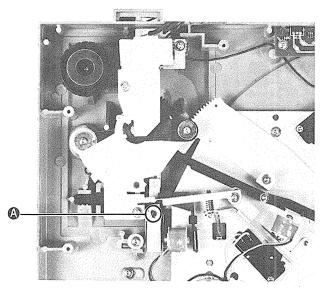
2. Manual

- 1) Put a test record on the mat.
- 2) Move the tonearm to out of groove of record by hand.
- 3) Rotate the turntable by hand and make the tonearm lead-in.
- 4) Raise the lifter lever to make a lifter-up mode.
- 5) Move the tonearm until most outer groove of record by hand.
- 6) Adjust the adjustment screw (B) so that the stylus height becomes in $4-8 \,\mathrm{mm}$.
- 7) Move the tonearm to the out of groove of record by hand.
 - Confirm that stylus height becomes in 4-8mm.
- 8) Rotate the turntable by hand and return the tonearm to arm rest.
- 9) After the adjustment, lock the portion (a) with suitable locking compound.
- Note: Stylus height difference should be within 2mm, between automatic and manual operation.

 When the arm returns.
 - The tonearm should be not contact with the top part of the rest when the tonearm returns.





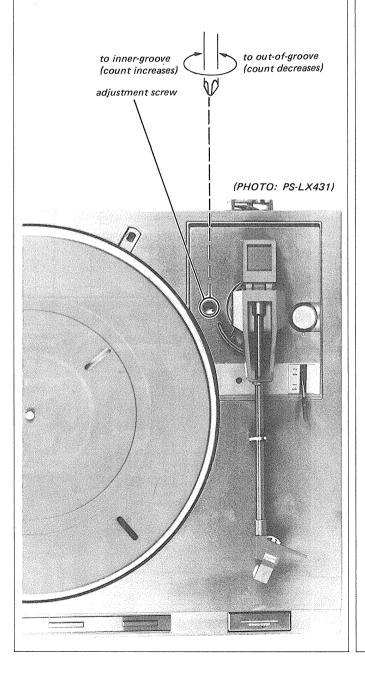


Stylus Drop-point Adjustment

Note: Stylus force adjustment should be completed.

- 1. Put a test record YFSC-16 on the mat.
- 2. Set the SPEED switch to 33.
- 3. Press the START/STOP button.
- 4. By using a screwdriver, turn the adjustment screw so that the stylus tip drops on the record at the 4-16 counts position.

Note: The proper adjustment for a 30cm record is also correct for a 17cm record.

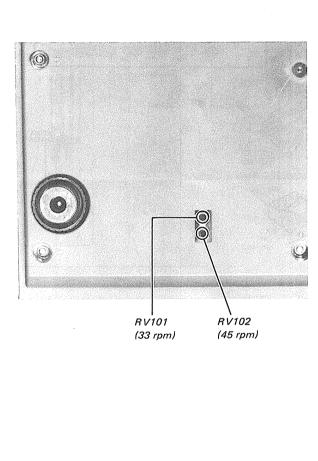


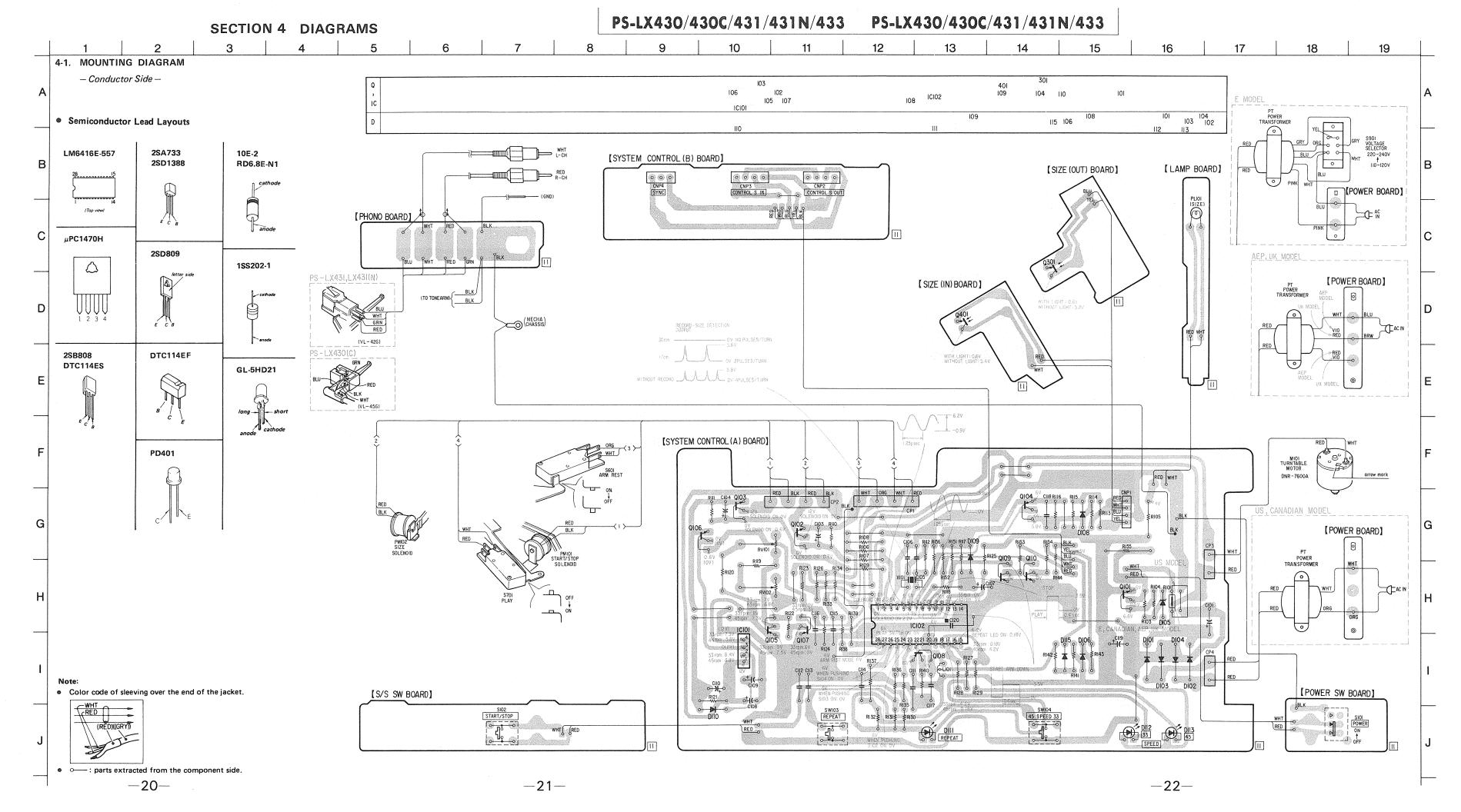
3-2. ELECTRICAL ADJUSTMENT

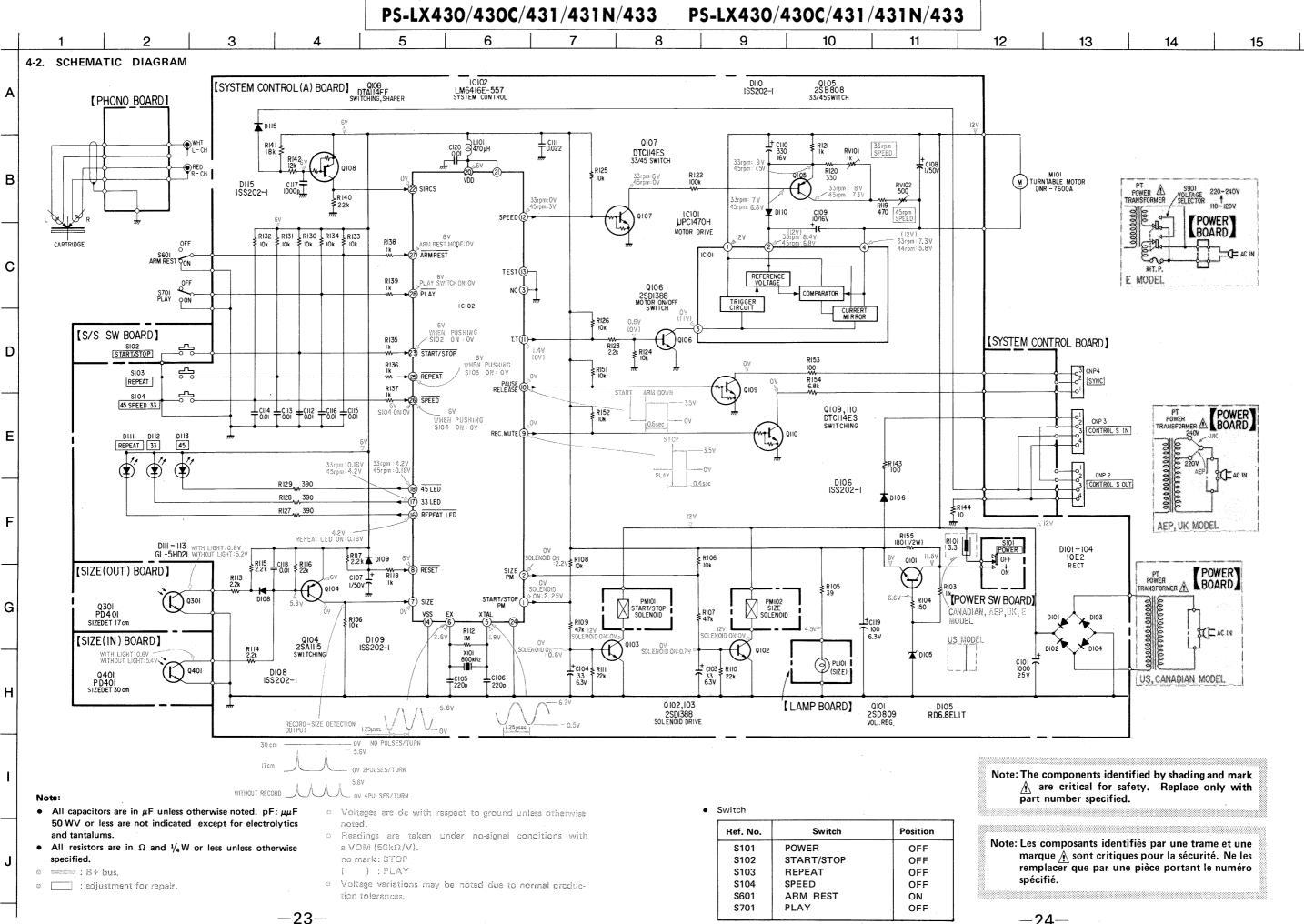
Speed Adjustment

Note: Be sure to perform 45rpm adjustment before 33rpm.

- 1. Put a stroboscope board on the mat.
- Set the SPEED switch to 45.
 Press the START/STOP button.
 Adjust RV102 so that the stripped pattern of stroboscope board is stationary.
- 3. Set the SPEED switch to 33. Adjust RV101 in the same way.



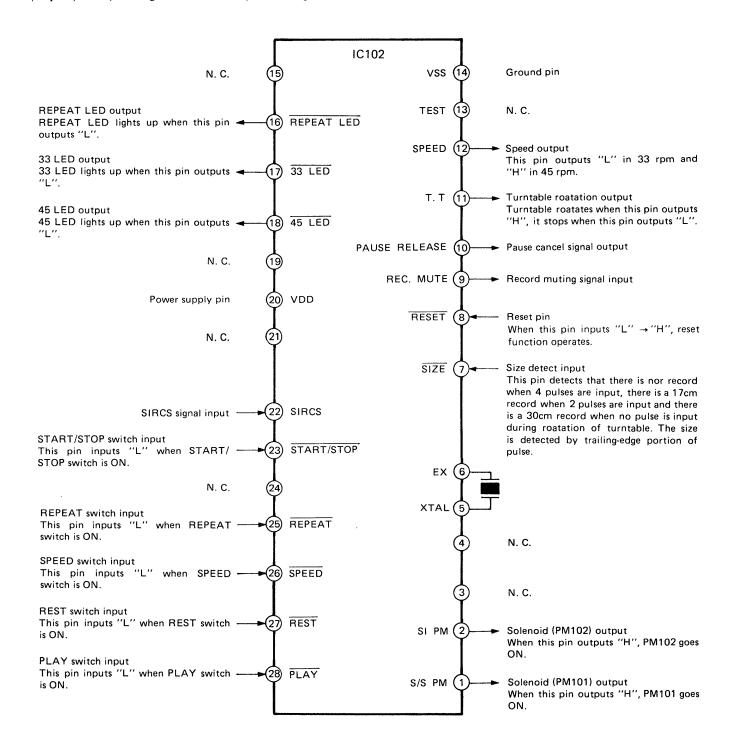




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[IC102 (LM6416E-557) PIN FUNCTIONS]

IC102 (LM6416E-557) is an N-MOS 4 bit micro-computer for control integrating ROM, RAM, ALU, I/O port, timer, clock generator and etc., into 1-chip.



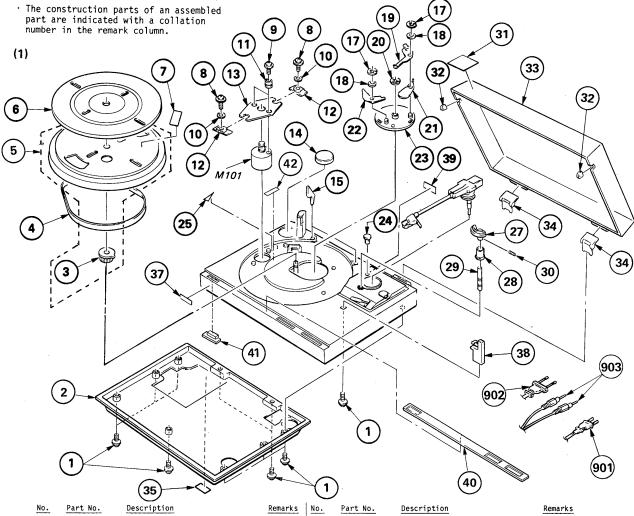
SECTION 5 EXPLODED VIEWS AND PARTS LIST

NOTE:

- The mechanical parts with no reference number in the exploded views are not supplied.
- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

The components identified by shading and mark <u>A</u> are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque A sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

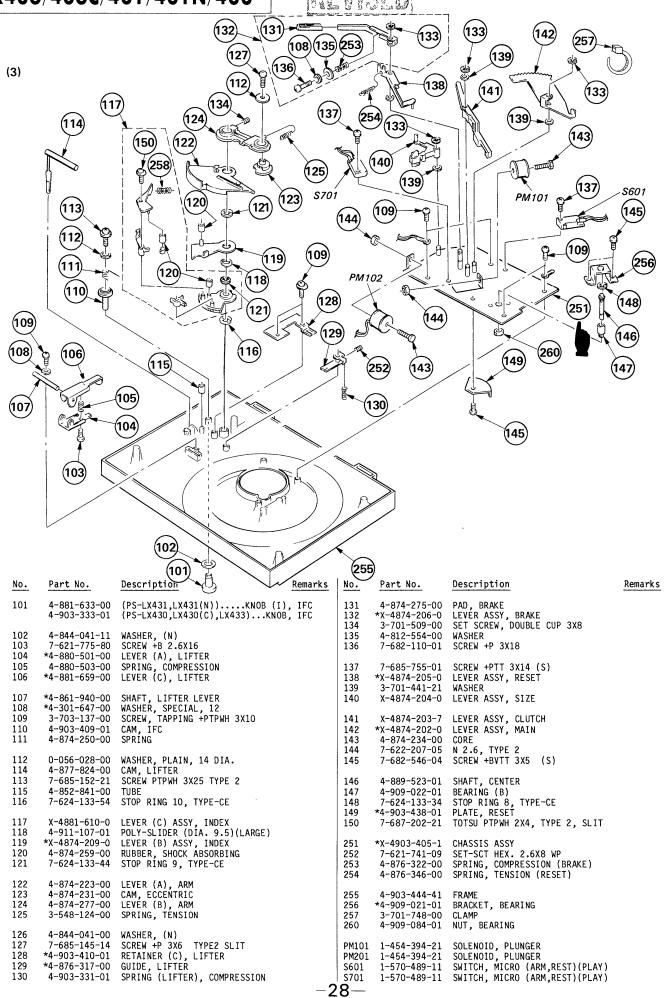


No.	Part No.	Description	Remark
1 2	3-703-136-00 4-889-532-01 4-889-532-11	SCREW, TAPPING +PTPWH 3X12 (PS-LX431:AEP,UK,E)PLATE, BO (PS-LX430,LX430(C),LX431(N),	TTOM
3	4-868-052-00	LX433:US, Canadian)PLATE, GEAR. CENTER	BOTTOM
4	4-880-655-01	BELT	
5	X-4881-615-1	TURNTABLE ASSY	
6	4-903-470-01	(PS-LX430(C),LX431:Canadian,AEPSHEET, TUI	
	4-903-470-11	(PS-LX430,LX430(C),LX431(N),LX43SHEET, TU	33:US)
7	*4-909-004-01	LABEL, CAUTION, GEAR	
8	3-703-137-00	SCREW, TAPPING +PTPWH 3X10	
9	4-909-062-01	SCREW, MOTOR	
10	*4-301-647-00	WASHER, SPECIAL, 12	
11	4-909-061-01	CUSHION, MOTOR	
12	4-908-120-01	RUBBER, FLOATING	
13	*4-908-151-01	BRACKET (C), MOTOR	
14	3-701-806-00	(PS-LX430,LX430(C),LX431,LX433)	45. (E)
15	4-874-262-00	(PS-LX430,LX430(C),LX431,LX433)GUIDE, REG	
17	7-624-190-81	STOP RING 2. TYPE-CS	
18	7-623-105-15	W 2. MIDDLE	
19	4-874-254-00	CLUTCH (S)	
- 20	7-624-106-04	STOP RING 3.0, TYPE -E	
21	4-874-232-00	CLUTCH (R)	
22	4-874-279-00	CLUTCH (L)	
23	4-880-524-00	GEAR (S), DRIVE	
24	4-874-260-11	CAP, BLIND	
25	3-703-680-00	(US)LABEL, CAUTION, SUB, NEW	N UL
27	X-4903-302-1	PLATE ASSY, UP AND DOWN	

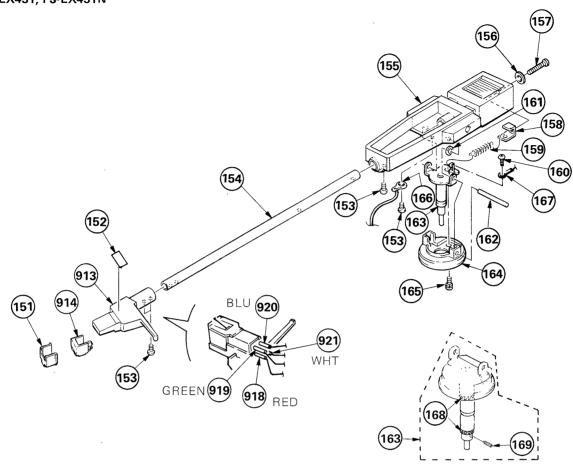
) ·		
No.	Part No.	Description	Remarks
28 29 30 31 32	*4-874-218-00 4-881-688-00 7-621-738-08 3-703-705-41 4-876-304-00	CASE, PUSH ROD ROD, PUSH SET-SCT, HEX. 2.6X4, FLAT STICKER, SONY SYMBOL (30) (PS-LX430,430(C),LX431,LXCUS	
33	X-4903-415-1 X-4903-417-1	(PS-LX430,LX430(C),LX431:	COVER ASSY, DUST
34	4-857-653-00	(PS-LX430,430(C),LX431,LXHING	433) E, DUST COVER
35 37 38	4-876-344-00 3-701-690-00 X-4874-212-X	(AEP,UK)LABEL, CAUTION (UK)LABEL (MADE IN JAP REST ASSY, ARM	
39	4-903-456-01 4-903-457-01 *4-903-459-01	(PS-LX431:UK)LABEL, (PS-LX431:AEP)LABEL, (PS-LX430,LX430(C):US,Can	MODEL NUMBER
40	4-903-460-01 4-903-472-01 4-903-458-01 4-903-440-41 4-903-440-51 4-903-440-61 4-903-440-71	(PS-LX433:US)LABEL, (PS-LX431(N):US)LABEL, (PS-LX431:E)LABEL, (PS-LX431:N))PANEL, CON (PS-LX431)PANEL, CON (PS-LX430)PANEL, CON (PS-LX433)PANEL, CON	MODEL NUMBER MODEL NUMBER MODEL NUMBER TROL TROL EL, CONTROL
	4-875-501-00 *4-881-683-01	GUIDE, POWER KNOB (E)LABEL, VOLTAGE	
901 A A 902 A 923	.1-551-506-XX .1-556-562-00 .1-551-472-23 .1-551-908-11 1-551-294-00 8-835-126-01	(US,Canadian)ORD, POW (UK)CORD, POW (E)CORD, POWER, EUL (AEP)CORD, POWER, EUL CORD (WITH PLUG) MOTOR, DC (DNR-7600A)	ER R
	26-		

(2) 53 **63** 908 **(53)** (909) 906 64 63 66 53 **53 60** (910) **(53**) 59 D111 D112 D113 (61) **67**) 68 (58 918 53 69 (57) 53 907 S901 (57) (55) (56 56) (53) **(53)** 904 (54) 905 (53) (912) (52 The components identified by shading and mark \underline{A} are critical for safety. Replace only with part number specified. Les composants identifiés par une trame et une marque A sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

51	No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
3 3-703-137-00 SCREW, ŤAPPING +PTPWH 3X10 54 7-621-775-00 SCREW +B 2.6X4 55 4-903-441-11 BUTTON (S.S) 56 X-4903-301-1 INSULATOR ASSY 57 3-703-136-00 SCREW, TAPPING +PTPWH 3X12 58 *4-903-450-01 PLATE (P), SHIELD 59 *4-901-657-00 SPACER (A), LED 60 4-903-443-01 BUTTON (SR) 61 *4-889-526-01 PLATE (UPPER), SHIELD 62 *4-889-524-01 PLATE (LOWER), SHIELD 63 7-685-750-04 SCREW +PTT 3X5 (S) 64 *4-903-454-01 BRACKET (B), SENSOR 65 *4-874-255-00 BRACKET, CHASSIS 66 *4-874-255-00 BRACKET, CHASSIS 67 X-4874-213-7 HOUSE ASSY, LIGHT 904 *1-615-858-11 PC BOARD, POWER SW 905 *1-615-857-11 PC BOARD, POWER SW 906 *A-4619-269-A (PS-LX430(C),LX431(N),LX433:US) A-4619-270-A (PS-LX431:AEP, UK)MOUNTED PCB, SYSTEM CONTROL 907 *1-615-860-11 PC BOARD, PHONO 908 *1-615-863-11 PC BOARD, SIZE (IN) 909 *1-615-863-11 PC BOARD, SIZE (OUT) 909 *1-615-863-11 PC BOARD, LAMP 912 *1-615-861-11 PC BOARD, POWER 912 *1-615-859-11 US, Canadian)TRANSFORMER, POWER								
7-621-775-00 SCREW +B 2.6X4 55 4-903-441-11 BUTTON (S.S) 806 X-4903-301-1 INSULATOR ASSY 3-703-136-00 SCREW, TAPPING +PTPWH 3X12 58 *4-903-450-01 PLATE (P), SHIELD 59 *4-901-657-00 SPACER (A), LED 60 4-903-443-01 BUTTON (SR) 81 *4-889-526-01 PLATE (UPPER), SHIELD 62 *4-889-524-01 PLATE (LOWER), SHIELD 63 7-685-750-04 SCREW +PTT 3X5 (S) 64 *4-903-454-01 BRACKET (B), SENSOR 65 *4-874-255-00 BRACKET, CHASSIS 66 *4-874-255-00 BRACKET, CHASSIS 67 X-4874-213-7 HOUSE ASSY, LIGHT 905 *1-615-857-11 PC BOARD, S/S SW 906 *A-4619-269-A (PS-LX430(C),LX431(N),LX433:US) A-4619-270-A (PS-LX430-LX430(C)) A-4619-271-A (PS-LX431-AEP, UK)MOUNTED PCB, SYSTEM CONTROL 907 *1-615-860-11 PC BOARD, PHONO 908 *1-615-863-11 PC BOARD, SIZE (IN) 909 *1-615-862-11 PC BOARD, SIZE (OUT) 910 *1-615-859-11 PC BOARD, LAMP 912 *1-615-861-11 PC BOARD, POWER 913 *1-615-857-11 PC BOARD, SIZE (OUT) 914 *1-615-859-11 PC BOARD, POWER 915 *1-615-857-11 PC BOARD, SIZE (OUT) 916 *1-615-859-11 PC BOARD, POWER 917 *1-448-195-11 (US, Canadian)TRANSFORMER, POWER PT *A.1-448-195-11 (AEP, UK)TRANSFORMER, POWER								
55 4-903-441-11 BUTTON (S.S) 56 X-4903-301-1 INSULATOR ASSY 57 3-703-136-00 SCREW, TAPPING +PTPWH 3X12 58 *4-903-450-01 PLATE (P), SHIELD 59 *4-901-657-00 SPACER (A), LED 60 4-903-443-01 BUTTON (SR) 61 *4-889-526-01 PLATE (UPPER), SHIELD 62 *4-889-524-01 PLATE (LOWER), SHIELD 63 7-685-750-04 SCREW +PTT 3X5 (S) 64 *4-903-454-01 BRACKET (B), SENSOR 65 *4-874-255-00 BRACKET, CHASSIS 66 *4-874-255-00 BRACKET, CHASSIS 67 X-4874-213-7 HOUSE ASSY, LIGHT 906 *A-4619-269-A (PS-LX430,LX430(C),LX431(N),LX433:US) A-4619-271-A (PS-LX431:AEP, UK)MOUNTED PCB, SYSTEM CONTROL A-4619-271-A (PS-LX431:AEP, UK)MOUNTED PCB, SYSTEM CONTROL A-4619-271-A (PS-LX430,LX430(C),LX431(N),LX433:US) A-4619-270-A (PS-LX430,LX430(C),LX431(N),LX433:US) A-4619-270-A (PS-LX430,LX430(C),LX431(N),LX433:US) A-4619-271-A (PS-LX430,LX430(C),LX431(N),LX433:US) A-4619-271-A (PS-LX430,LX430(C),LX431(N),LX433:US) A-4619-270-A (PS-LX430,LX430(C),LX431(N),LX433:US) A-4619-271-A (PS-LX430,LX430(C),LX431(N),LX433:US) A-4619-271-A (PS-LX430,LX430(C),LX431(N),LX433:US) A-4619-271-A (PS-LX430,LX430(C),LX431(N),LX433:US) A-4619-271-A (PS-LX430,LX430(C),LX431(N),LX433:US) A-4619-270-A (PS-LX430,LX430(C),LX431(N),LX433:US) A-4619-271-A (PS-LX430,LX430(C),LX430(C),LX431(N),LX433:US) A-4619-271-A (PS-LX430,LX430(C),LX430(C),LX430(C),LX430(C) A-4619-271-A (PS-LX430,LX430(C),LX430(C),LX430(C) A-4619-271-A (PS-LX430,LX430(C),LX430(C),LX430(C) A-4619-271-A (PS-LX430,LX430(C),LX430(C),LX430(C) A-4619-271-A (PS-LX430,LX430(C),LX430(C),LX430(C) A-4619-271-A (PS-LX430,LX430(C),LX430(C),LX430(C) A-4619-271-A (PS-LX430,LX430(C),LX430(C) A-4619-271-A (PS-LX480,LX430(C),LX430(C) A-4619-271-A (PS-LX480,LX430(C) A-4619-27								
56					303	1 013 037 11	10 DONND, 3/3 3#	
56 X-4903-301-1 INSULATOR ASSY 57 3-703-136-00 SCREW, TAPPING +PTPWH 3X12 58 *4-903-450-01 PLATE (P), SHIELD 59 *4-901-657-00 SPACER (A), LED 60 4-903-443-01 BUTTON (SR) 61 *4-889-526-01 PLATE (LOWER), SHIELD 62 *4-889-524-01 PLATE (LOWER), SHIELD 63 7-685-750-04 SCREW +PTT 3X5 (S) 64 *4-903-454-01 BRACKET (B), SENSOR 65 *4-874-255-00 BRACKET, CHASSIS 66 *4-874-255-00 BRACKET, CHASSIS 67 X-4874-213-7 HOUSE ASSY, LIGHT 68 *4-903-450-11 PC BOARD, SIZE (OUT) 7-68-750-04 SCREW +PTT 3X5 (S) 910 *1-615-863-11 PC BOARD, LAMP 912 *1-615-861-11 PC BOARD, POWER 912 *1-615-851-11 PC BOARD, POWER 913 *1-615-851-11 PC BOARD, POWER 914 *1-615-851-11 PC BOARD, POWER 915 *1-615-851-11 PC BOARD, POWER 916 *1-615-851-11 PC BOARD, POWER 917 *1-615-851-11 PC BOARD, POWER 918 *1-615-851-11 PC BOARD, POWER 919 *1-615-861-11 PC BOARD, POWER 910 *1-615-851-11 PC BOARD, POWER					906	*A-4619-269-A	(PS-LX430.LX430(C).LX431(N).LX43	3:US)
*** **********************************			INSULATOR ASSY					•
**************************************							MOUNTED PCB, SYSTEM	CONTROL
4-903-443-01 BUTTON (SR) 907 *1-615-860-11 PC BOARD, PHONO 4-889-526-01 PLATE (UPPER), SHIELD 4-889-524-01 PLATE (LOWER), SHIELD 7-685-750-04 SCREW +PTT 3X5 (S) 909 *1-615-862-11 PC BOARD, SIZE (OUT) 909 *1-615-862-11 PC BOARD, SIZE (OUT) 910 *1-615-859-11 PC BOARD, LAMP 912 *1-615-861-11 PC BOARD, POWER 912 *1-615-861-11 PC BOARD, POWER 912 *1-615-861-11 PC BOARD, POWER 913 *1-615-861-11 PC BOARD, POWER 914 *1-615-861-11 PC BOARD, POWER 915 *1-615-861-11 PC BOARD, POWER 916 *1-615-861-11 PC BOARD, POWER 917 *1-615-861-11 PC BOARD, POWER 918 *1-615-861-11 PC BOARD, POWER 919 *1-615-861-11 PC BOARD, LAMP 910 *1-615-861-11 PC BOARD, LAMP 911 *1-615-861-11 PC BOARD, LAMP 912 *1-615-861-11 PC BOARD, LAMP 913 *1-615-861-11 PC BOARD, LAMP 914 *1-615-861-11 PC BOARD, LAMP 915 *1-615-861-11 PC BOARD, LAMP 916 *1-615-861-11 PC BOARD, LAMP 917 *1-615-861-11 PC BOARD, LAMP 918 *1-615-863-11 PC BOARD, SIZE (OUT) 919 *1-615-863-11 PC BOARD, LAMP 910 *1-615-859-11 PC BOARD, LAMP 910 *1-615-861-11 PC BOARD, POWER 910 *1-615-861-11 PC BOARD, LAMP 910 *1-615-861-11 PC BOARD, POWER 910 *1-615-861-11 PC BOARD, LAMP 910 *1-615-861-						A-4619-271-A	(PS-LX431:AEP,UK)	
907 *1-615-860-11 PC BOARD, PHONO 61 *4-889-526-01 PLATE (UPPER), SHIELD 62 *4-889-524-01 PLATE (LOWER), SHIELD 63 7-685-750-04 SCREW +PTT 3X5 (S) 64 *4-903-454-01 BRACKET (B), SENSOR 65 *4-874-255-00 BRACKET, CHASSIS 67 X-4874-213-7 HOUSE ASSY, LIGHT 907 *1-615-860-11 PC BOARD, PHONO 908 *1-615-863-11 PC BOARD, SIZE (OUT) 910 *1-615-869-11 PC BOARD, LAMP 912 *1-615-861-11 PC BOARD, PHONO 908 *1-615-863-11 PC BOARD, SIZE (OUT) 910 *1-615-861-11 PC BOARD, PHONO 909 *1-615-863-11 PC BOARD, SIZE (OUT) 910 *1-615-859-11 PC BOARD, SIZE (OUT) 910 *1-615-863-11 PC BOARD, SIZE (OUT) 910 *1-615-862-11 PC							MOUNTED PCB, SYSTEM	1 CONTROL
61 *4-889-526-01 PLATE (UPPER), SHIELD 62 *4-889-524-01 PLATE (LOWER), SHIELD 63 7-685-750-04 SCREW +PTT 3X5 (S) 64 *4-903-454-01 BRACKET (B), SENSOR 65 *4-874-255-00 BRACKET, CHASSIS 67 X-4874-213-7 HOUSE ASSY, LIGHT 908 *1-615-863-11 PC BOARD, SIZE (OUT) 910 *1-615-869-11 PC BOARD, LAMP 912 *1-615-861-11 PC BOARD, POWER 910 *1-615-859-11 PC BOARD, LAMP 910 *1-615-859-11 PC BOARD, SIZE (IN) 909 *1-615-862-11 PC BOARD, SIZE (OUT) 909 *1-615-859-11 PC BOARD, SIZE (OUT) 910 *1-615-859-11 PC BOARD, SIZE (IN) 909 *1-615-863-11 PC BOARD, SIZE (IN) 909 *1-615-862-11 PC BOARD, SIZE (IN) 909 *1-615-862-11 PC BOARD, SIZE (IN) 909 *1-615-862-11 PC BOARD, SIZE (IN) 909 *1-615-863-11 PC BOARD, SIZE (IN) 909 *1-615-862-11 PC BOARD, SIZE (IN) 909 *1-615-862-11 PC BOARD, SIZE (IN) 909 *1-615-862-11 PC BOARD, SIZE (IN) 910 *1-615-862	60	4-903-443-01	BUTTON (SR)					
62 *4-889-524-01 PLATE (LOWER), SHIELD 63 7-685-750-04 SCREW +PTT 3X5 (S) 64 *4-903-454-01 BRACKET (B), SENSOR 65 *4-874-255-00 BRACKET, CHASSIS 66 *4-874-213-7 HOUSE ASSY, LIGHT 67 X-4874-213-7 HOUSE ASSY, LIGHT 68 *4-874-213-7 HOUSE ASSY, LIGHT 690 *1-615-862-11 PC BOARD, SIZE (OUT) 910 *1-615-862-11 PC BOARD, LAMP 912 *1-615-861-11 PC BOARD, LAMP 912 *1-615-861-11 PC BOARD, LAMP 913 *1-615-861-11 PC BOARD, LAMP 914 *1-615-861-11 PC BOARD, LAMP 915 *1-615-861-11 PC BOARD, LAMP 916 *1-615-861-11 PC BOARD, LAMP 917 *1-615-861-11 PC BOARD, LAMP 918 *1-615-861-11 PC BOARD, LAMP 919 *1-615-861-11 PC BOARD, LAMP 910 *1-615-861-11 PC BOARD, LAMP 910 *1-615-861-11 PC BOARD, LAMP 910 *1-615-861-11 PC BOARD, LAMP 911 *1-615-861-11 PC BOARD, LAMP 912 *1-615-861-11 PC BOARD, LAMP 913 *1-615-861-11 PC BOARD, LAMP 910 *1-615-862-11 PC BOARD, LAMP 910 *1-615-861-11 PC BOARD, LAMP 910 *1-615-	6.1	*# 000 FOC 01	DIATE (UDDED) CUICID					
63 7-685-750-04 SCREW +PTT 3X5 (S) 64 *4-903-454-01 BRACKET (B), SENSOR 65 *4-874-255-00 BRACKET, CHASSIS 66 *4-874-213-7 HOUSE ASSY, LIGHT 67 X-4874-213-7 HOUSE ASSY, LIGHT 68 *1-615-859-11 PC BOARD, LAMP 912 *1-615-861-11 PC BOARD, POWER 990 *1-615-859-11 PC BOARD, LAMP 912 *1-615-859-11 PC BOARD, LAMP 913 *1-615-859-11 PC BOARD, LAMP 914 *1-615-859-11 PC BOARD, LAMP 915 *1-615-859-11 PC BOARD, LAMP 916 *1-615-859-11 PC BOARD, LAMP 917 *1-615-859-11 PC BOARD, POWER 918 *1-615-859-11 PC BOARD, LAMP 919 *1-615-859-11 PC BOARD, LAMP 910 *1-615-859-11 PC BOARD, LAMP 910 *1-615-859-11 PC BOARD, LAMP 911 *1-615-859-11 PC BOARD, LAMP 912 *1-615-859-11 PC BOARD, POWER								
64 *4-903-454-01 BRACKET (B), SENSOR 66 *4-874-255-00 BRACKET, CHASSIS 67 X-4874-213-7 HOUSE ASSY, LIGHT 912 *1-615-861-11 PC BOARD, POWER S901A .1-552-535-00 (E)SWITCH, VOLTAGE SELECT PT A .1-448-195-11 (US, Canadian)TRANSFORMER, POWER PT A .1-448-196-11 (AEP, UK)TRANSFORMER, POWER								
66 *4-874-255-00 BRACKET, CHASSIS S901A.1-552-535-00 (E)SWITCH, VOLTAGE SELECT 67 X-4874-213-7 HOUSE ASSY, LIGHT PT A.1-448-195-11 (US, Canadian)TRANSFORMER, POWER PT A.1-448-196-11 (AEP, UK)TRANSFORMER, POWER								
67 X-4874-213-7 HOUSE ASSY, LIGHT PT 点 .1-448-195-11 (US,Canadian)TRANSFORMER, POWER PT 点 .1-448-196-11 (AEP,UK)TRANSFORMER, POWER					Constitution and the constitution			
PT A.1-448-196-11 (AEP, UK)TRANSFORMER, POWER								IED
			mood moor, Llam	l				
						.1-448-425-11	(E)TRANSFORMER, POV	



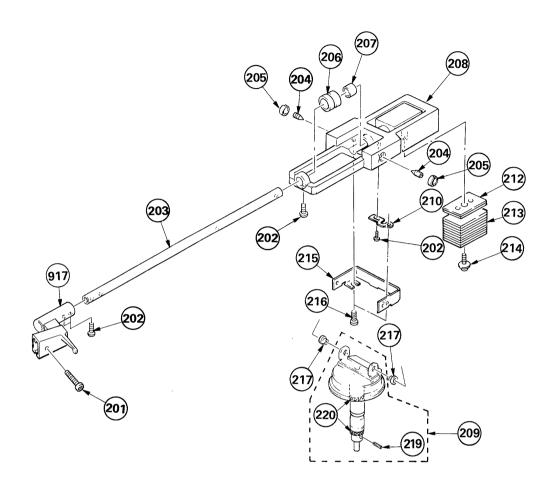
(4) PS-LX431, PS-LX431N



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
151 152 153 154 155 156 157	3-706-613-00 3-706-612-00 7-685-103-2 4-889-528-11 4-889-529-11 7-688-003-13 7-682-555-09	PROTECTOR LABEL, CARTRIDGE SCREW +P 2X5 TYPE2 SLIT PIPE, ARM JOINT, PIPE W 3, MIDDLE SCREW +B 3X30		163 164 165 166 167 168 169	X-4881-614-0 4-880-631-11 7-682-647-01 7-623-505-01 7-623-508-01 7-671-151-01 7-621-712-17	ROTOR ASSY JOINT, CENTER SCREW +PS 3X6 LUG, 2 LUG, 3 STAINLESS, BALL 1/16INCH SET-SCREW, SLOT 2.6X2 CUP POINT	
158 159 160 161 162	4-868-016-01 4-889-510-00 7-682-545-09 3-701-437-01 4-880-619-00	HOOK, SPRING SPRING, TENSION SCREW +B 3X4 WASHER, 2 PIN, HORIZONTAL		913 914 918 919 920 921	1-549-109-21 3-706-614-11 1-557-042-11 1-557-042-21 1-557-042-31 1-557-042-41	CARTRIDGE(WITH SHELL)(VL-42G)151 SHELL (RED)LEAD (WITH TERMINAL) (GRN)LEAD (WITH TERMINAL) (BLU)LEAD (WITH TERMINAL) (WHT)LEAD (WITH TERMINAL)	,152,914

(5) PS-LX430/430C/433

(PS-LX430/LX433: Cartridge is not supplied with US, Canadian certain models)



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
201 202 203 204 205	7-685-103-29 4-903-307-11 2-203-518-61			212 213 214 215 216	*4-881-628-00	WEIGHT, SUPPORT WEIGHT SCREW, TOTSU PTPWH 2.6X8, TYPE2 REINFORCEMENT (A) SCREW +P 2X8 TYPE2 SLIT	
206 207 208 209 210	*4-903-312-11 *4-903-308-01 4-903-336-11 X-4881-611-2 *4-889-539-01	SHEET (S) JOINT, PIPE	1	217 219 220 915 917			

SECTION 6

ELECTRICAL PARTS LIST

NOTE:

- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- If there are two or more same circuitsin a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS: MF:μF, PF:μμF.

RESISTORS

· All resistors are in ohms.

· F : nonflammable

COILS

· MMH : mH, UH : μH

SEMICONDUCTORS

In each case, U : μ, for example: UA...: μA..., UPA...: μPA..., UPC...: μPC, UPD...: μPD... The components identified by shading and mark Aare critical for safety.

Replace only with part number specified.

Les composants identifiés par une trame et une marque Asont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

ELECTRICAL PARTS

	ELECIRIO	AL PARIS			
Ref.No.	Part No.	Description			
A	.1-551-506-XX .1-556-562-00 .1-551-472-23	(US,Canadian) (UK) (E)	CORD, PO	WER	
902 ⚠	.1-551-908-11	(AEP)CORD	. POWER. EU	LO PLUG	e-conservation conservation conservation
904 905	*1-615-858-11 *1-615-857-11	PC BOARD, POW PC BOARD, S/S	ER SW		
906	*A-4619-269-A	(PS-LX430,LX4	30(C),LX431 OUNTED PCB.		
	A-4619-270-A	(PS-LX430(C)C			
	A-4619-271-A	(PS-LX431:AEP	,UK) OUNTED PCB,		
907 908 909	*1-615-860-11 *1-615-863-11 *1-615-862-11	PC BOARD, PHO PC BOARD, SIZ PC BOARD, SIZ	E (IN)		
910 912 913	*1-615-859-11 *1-615-861-11 1-549-109-21	PC BOARD, LAM PC BOARD, POW CARTRIDGE (WI	ER		
914 915 917	3-706-614-11 1-549-117-21 *1-562-517-41	SHELL CARTRIDGE (VL- CONNECTOR(WIT		_) 4P	
918 919 920	1-557-042-11 1-557-042-21 1-557-042-31	(RED)LEAD (GRN)LEAD (BLU)LEAD	(WITH TERMIN	NAL)	
921 923	1-557-042-41 1-551-294-00	(WHT)LEAD CORD (WITH PL		NAL)	
C101 C103 C104	1-123-337-00 1-123-646-00 1-123-646-00	ELECT :	1000MF 33MF 33MF	20% 20% 20%	25V 6.3V 6.3V
C105 C106 C107	1-162-286-31 1-162-286-31 1-123-611-00	CERAMIC	220PF 220PF 1MF	10% 10% 20%	50V 50V 50V
C108 C109 C110	1-123-611-00 1-123-617-00 1-123-322-00	ELECT	1MF 10MF 330MF	20% 20% 20%	50V 16V 16V
C111 C112 C113	1-161-494-00 1-162-306-31 1-162-306-31	CERAMIC (0.022MF 0.01MF 0.01MF	30% 30% 30%	25V 16V 16V
C114 C115 C116	1-162-306-31 1-162-306-31 1-162-306-31	CERAMIC	0.01MF 0.01MF 0.01MF	30% 30% 30%	16V 16V 16V
C117 C118 C119 C120	1-162-294-31 1-162-306-31 1-123-661-00 1-162-306-31	CERAMIC C	0.001MF 0.01MF 220MF 0.01MF	10% 30% 20% 30%	50V 16V 6.3V 16V

ELECTRICAL PARTS

Ref.No.	Part No.	Description
CP1 CP2 CP3 CP4	*1-508-801-00 *1-508-801-00 *1-508-799-00 *1-508-799-00	U TYPE BASE POST 4P U TYPE BASE POST 4P BASE POST (U TYPE) BASE POST (U TYPE)
CNP1 CNP2 CNP3 CNP4	*1-564-706-11 *1-564-980-11 *1-564-980-11 1-564-358-00	PIN, CONNECTOR (SMALL TYPE) 4P PIN, CONNECTOR 4P (CONTROL S OUT) PIN, CONNECTOR 4P (CONTROL S IN) PIN, CONNECTOR 3P (SYNC)
D101 D102 D103	8-719-200-02 8-719-200-02 8-719-200-02	DIODE 10E2 DIODE 10E2 DIODE 10E2
D104 D105 D106	8-719-200-02 8-719-102-76 8-719-107-94	DIODE 10E2 DIODE RD6.8EN1 DIODE 1SS202-1
D108 D109 D110	8-719-107-94 8-719-107-94 8-719-107-94	DIODE 1SS202-1 DIODE 1SS202-1 DIODE 1SS202-1
D111 D112 D113 D115	8-719-906-58 8-719-906-58 8-719-906-58 8-719-107-94	DIODE GL-5HD21 DIODE GL-5HD21 DIODE GL-5HD21 DIODE 1SS202-1
IC101 IC102	8-759-103-35 8-759-801-85	IC UPC1470H IC LM6416E-557
L101	1-407-177-XX	MICRO INDUCTOR 470UH
M101	8-835-126-01	MOTOR, DC (DNR-7600A)
PL101	1-518-268-00	LAMP, PILOT 4.5V 40MA
PM101 PM201	1-454-394-21 1-454-394-21	SOLENOID, PLUNGER SOLENOID, PLUNGER
PT ⚠	.1-448-195-11 .1-448-196-11 .1-448-425-11	(US,Canadian)TRANSFORMER, POWER (AEP,UK)TRANSFORMER, POWER (E)TRANSFORMER, POWER
Q101 Q102 Q103	8-729-180-93 8-729-802-34 8-729-802-34	TRANSISTOR 2SD809 TRANSISTOR 2SD1388 TRANSISTOR 2SD1388
Q104 Q105 Q106	8-729-173-37 8-729-800-83 8-729-802-34	TRANSISTOR 2SA733-P TRANSISTOR 2SB808 TRANSISTOR 2SD1388
Q107 Q108 Q109	8-729-900-80 8-729-900-38 8-729-900-80	TRANSISTOR DTC114ES TRANSISTOR DTA114EF TRANSISTOR DTC114ES
Q110 Q301 Q401	8-729-900-80 8-729-902-39 8-729-902-39	TRANSISTOR DTC114ES TRANSISTOR PD401 TRANSISTOR PD401

ELECTRICAL PARTS

Ref.No.	Part No.	Description				
R101	1-806-883-11	(Canadian, AEP	,UK)	.THERM	IISTOR	(POSITIVE)
R103	1-247-831-00	CARBON	1K	5%	1/6W	
R104	1-247-811-00	CARBON	150	5%	1/6W	
R105	1-247-695-11	CARBON	39	5%	1/4W	
R106	1-249-429-11	CARBON	10K	5%	1/6W	
R107	1-249-425-11	CARBON	4.7K	5%	1/6W	
R108	1-249-429-11	CARBON	10K	5%	1/6W	
R109	1-249-425-11	CARBON	4.7K	5%	1/6W	
R110	1-249-433-11	CARBON	22K	5%	1/6W	
R111	1-249-433-11	CARBON	22K	5%	1/6W	
R112	1-247-903-00	CARBON	1M	5%	1/6W	
R113	1-249-421-11	CARBON	2.2K	5%	1/6W	
R114	1-249-421-11	CARBON	2.2K	5%	1/6W	
R115	1-249-421-11	CARBON	2.2K	5%	1/6W	
R116	1-249-433-11	CARBON	22K	5%	1/6W	
R117	1-249-421-11	CARBON	2.2K	5%	1/6W	
R118	1-247-831-00	CARBON	1K	5%	1/6W	
R119	1-214-721-00	METAL	470	1%	1/4W	
R120	1-214-717-00	METAL	330	1%	1/4W	
R121	1-247-831-00	CARBON	1K	5%	1/6W	
R122	1-247-879-00	CARBON	100K	5%	1/6W	
R123	1-249-421-11	CARBON	2.2K	5%	1/6W	,
R124	1-249-429-11	CARBON	10K	5%	1/6W	
R125	1-249-429-11	CARBON	10K	5%	1/6W	
R126	1-249-429-11	CARBON	10K	5%	1/6W	
R127	1-247-821-00	CARBON	390	5%	1/6W	
R128	1-247-821-00	CARBON	390	5%	1/6W	
R129	1-247-821-00	CARBON	390	5%	1/6W	
R130	1-249-429-11	CARBON	10K	5%	1/6W	
R131	1-249-429-11	CARBON	10K	5%	1/6W	
R132	1-249-429-11	CARBON	10K	5%	1/6W	
R133	1-249-429-11	CARBON	10K	5%	1/6W	
R134	1-249-429-11	CARBON	10K	5%	1/6W	
R135	1-247-831-00	CARBON	1K	5%	1/6W	
R136	1-247-831-00	CARBON	1K	5%	1/6W	
R137	1-247-831-00	CARBON	1K	5%	1/6W	
R138	1-247-831-00	CARBON	1K	5%	1/6W	
R139	1-247-831-00	CARBON	1K	5%	1/6W	
R140	1-249-433-11	CARBON	22K	5%	1/6W	
R141	1-249-432-11	CARBON	18K	5%	1/6W	
R142	1-247-857-00	CARBON	12K	5%	1/6W	
R143	1-247-807-00	CARBON	100	5%	1/6W	
R144	1-247-783-00	CARBON	10	5%	1/6W	
R151	1-249-429-11	CARBON	10K	5%	1/6W	
R152	1-249-429-11	CARBON	10K	5%	1/6W	
R153	1-247-807-00	CARBON	100	5%	1/6W	
R154	1-247-851-00	CARBON	6.8K	5%	1/6W	
R155	1-247-742-11	CARBON	180	5%	1/2W	
R156	1-249-429-11	CARBON	10K	5%	1/6W	
RV101 RV102	1-226-233-00 1-226-232-00	RES, ADJ, CARI				
\$601 \$701 \$901. ⚠	1-570-489-11 1-570-489-11 .1-552-535-00	SWITCH, MICRO SWITCH, MICRO (E)SWITCH,	(ARM.	REST)(F	PLAY)	N

ELECTRICAL PARTS

Ref.No.	Part N	lo .	Descrip	tion				
SW101 SW102 SW103 SW104	1-554- 1-554-	909-00 541-12 541-12 541-12	SWITCH,	KEY KEY	BOARE BOARE	(EY)(POWE) (START/) (REPEAT) (SPEED)	STOP)	
X101	1-567-	342-11	OSCILLA	TOR,	CERAN	1IC		
ACCESSO	RY & P/	ACKING M	ATERIAL					
Part No	<u>.</u>	Descrip	tion					
<u>1-526-5</u> 1-556-3	Committee of the Commit		DAPTOR, 30,LX430	(C),	LX431		CORT	
1-557-1	09-21	(PS-LX4	30 ,LX430)(C),	LX431	CTION (4 ,LX433) CONNECT		
1-558-2	33-11	(PS-LX4	30,LX430			,LX433).		
1-558-6	49-11	(PS-LX4	30,LX430)(C),	WITH LX431	,LX433).	R)(SIRCS)CORD ONNECTOR)	
3-701-6	30-00	(PS-LX4	30,LX430					
3-701-6 3-701-8			LYETHYLE , 45RPM		AG, P	OLYETHYLI	ENE	
3-703-4		(PS-LX4	30,LX430)(c),	LX433	:US)I	NSTRUCTION	١
3-795-7 3-703-8		(US,Can	adian).	LAE	EL (N)(U/C),	NSTRUCTION MAIN CAUT	ION
3-765-2 3-765-2		(PS-LX4 (PS-LX4	31:AEP,1 30,LX430	JK,E) (C),	LX433	:US,Cana		
3-765-2 3-765-2		(PS-LX4 (PS-LX4	30(C):Ca 31:AEP)	anadi	an)	.MANUAL,	INSTRUCTI INSTRUCTI INSTRUCTI	ON
3-794-1 4-862-0		LABEL, CUSHION						
4-874-2 4-876-3	62-00	(PS-LX4			LX431	,LX433).	.GUIDE, RE	CORD
4-881-6		(PS-LX4	30,LX430	(C),		,LX433) TE, PROTI	ECTION	
4-889-5	36-01	(PS-LX4	30.LX430			•	.CUSHION (LEFT)
4-889-5 4-889-5 4-889-5	37-01	(PS-LX4 (PS-LX4	31(N)). 30,LX430	(C),	 LX431	 ,LX433).	.CUSHION (.CUSHION(F .CUSHION(F	LEFT)
4-889-5			TURNTAE		4 OF D			
4-889-5 4-903-4 *4-903-4	22-00)HOLDI	ER, ARM	
4-903-4 4-903-4		(PS-LX4	31)	.IND	IVIDU	AL CARTO	N	
4-903-4 4-903-4	68-21	(PS-LX4 (PS-LX4	30(C)) 33)	.IND	IVIDU.	AL CARTON AL CARTON AL CARTON	V V	
		ents ide		Les	compo	sants ide	ntifiés par	^

by shading and mark <u>A</u> are critical for safety.

Replace only with part number specified.

Replace only with part of the specified of the specified of the specifie of the s